

## Service Bulletin

### S-Face Mask

30086A01

INTERSPIRO July 03, 2008

#### ANNOUNCEMENT

LOCKING COMPOUND P/N 331 900 035 APPLIED TO THE SCREW SECURING THE OUTER SPEECH CONE ON THE S-FACE MASK

#### APPLIES TO

S-FACE MASK

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#### DESCRIPTION

Locking compound P/N 331 900 035 has been added to the thread of the screw securing the outer speech cone on the S-Face Mask.

The background is that a few reports have been registered that the screw may come become loose over time or if it has not been tightened securely during assembly.

On all S-Face Masks delivered after May 1, 2008 locking compound P/N 331 900 035 is applied to the thread of the outer speech cone screw.

**NOTE:** Only persons holding a valid Interspiro Service Certificate may perform this modification. It is recommended to add the locking compound to the outer speech cone screw at your earliest convenience or at the next annual service.

#### APPLYING LOCKING COMPOUND P/N 331 900 035



Put one drop of locking compound on the thread of the outer speech cone screw.



Fit the speech cone to the mask front and tighten with a 2.5 mm hexagon key.

## CONTACT INFORMATION

In case of questions or technical assistance regarding this bulletin, please contact your local Interspiro Office.

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